

Date: Monday, 12/10/2007 12:04:28 PM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	BUSHING	
Job Number	36230		Part Number	D2745	
Estimate Number	10503		Drawing Number	D2745 REV B	
P.O. Number	:		Project Number	N/A	
This Issue	12/10/2007	S.O. No. :	Drawing Revision	B	
Prsht Rev.	NC		Material	:	
First Issue	/ /		Due Date	1/19/2008	
Previous Run	35688		Qty:	250	
Written By	:		Um:	Each	
Checked & Approved By	:		251		
Comment	Est C 02.03.07 Update to turn in house NG		150		
	Est Rev:D 07-10-23 Removed tumbling		250		
	By:EC		100		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M303R0750	303 Round Bar .75" 
Comment: Qty.: 0.1007 f(s)/Unit Total : 15.1043 f(s) 303 ROUND .75" 25.175 25.276 min Machine per Folio FA201 Material: AISI 303 SS Batch: M106292 H. A. 07/12/13		
2.0	HARDINGE	HARDINGE CNC LATHE SMALL 
Comment: HARDINGE CNC LATHE SMALL 1-Turn as per Dwg D2515 2-Deburr H. A./9/13 07/12/13		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 
Comment: INSPECT PARTS AS THEY COME OFF MACHINE H. A./9/13 07/12/13		
4.0	QC8	SECOND CHECK 
Comment: SECOND CHECK H. A./9/13 07/12/13		
5.0	PACKAGING 1	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST 56 overstock 10 AS 07/12/13 x251		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: BUSHING
Job Number: 36230		Part Number: D2745
Job Number: 		
Seq. #:	Machine Or Operation:	Description :
6.0	QC21 	FINAL INSPECTION/W/O RELEASE 
Comment: FINAL INSPECTION/W/O RELEASE		
Job Completion	 <i>2007/12/18</i> <i>W</i>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	36230
Description: Bushing	Part Number:	D2745
Inspection Dwg: D2745	Rev: B	Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

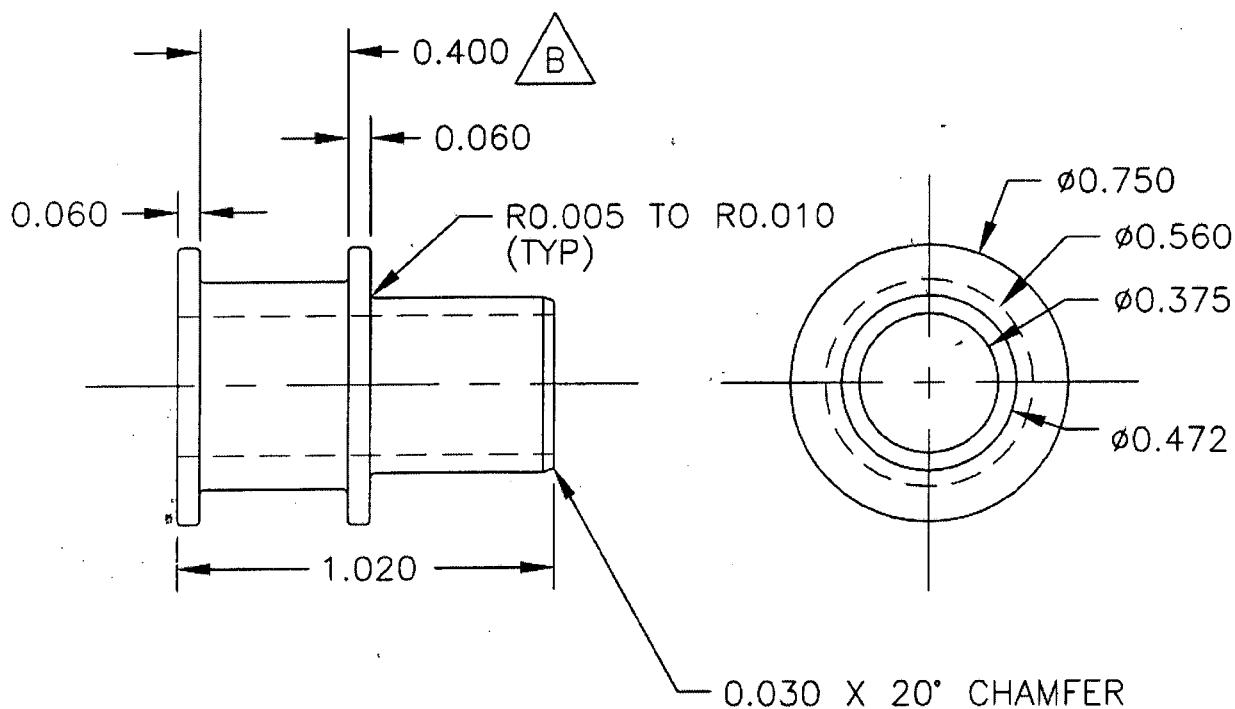
Measured by: <u>B.A/km</u>	Audited by: <u>SC</u>	Prototype Approval:	N/A
Date: <u>07/12/13</u>	Date: <u>07/12/13</u>	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.04.20	New Issue	KJ/RF	
B	07.11.26	Tolerance for Ø0.375 revised	KJ/EC/DD	DS



DESIGN <i>AA</i>	DRAWN BY <i>CP</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>AA</i>	APPROVED <i>KE</i>	DRAWING NO. D2745	REV. B SHEET 1 OF 1
DATE 98.10.23		TITLE BUSHING	SCALE 2:1
A	98.04.16	NEW ISSUE	
B	98.10.23	DIM 0.400 WAS 0.380	

RELEASED  
98.11.03 DS



MATERIAL: AISI 303 STAINLESS STEEL

NOTES: TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
RADIUS ALL INSIDE EDGES 0.005 TO 0.010  
BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020  
ALL DIMENSIONS ARE IN INCHES

SHOP COPY  
RETURN TO  
ENGINEERED  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. *36230*